

ABSTRACT OF THE DISCLOSURE

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The present invention is a business form with an integrated label and/or fold-over card intermediate. The form comprises a form layer having top and bottom surfaces and a periphery, at least one die cut through the top and bottom surfaces within the periphery of the form layer defining at least one portion of the form layer within the die cut, and an adhesively but removably secured patch layer. The patch layer has a periphery and top and bottom surfaces with the bottom surface of the patch layer adhesively but removably secured to the top surface of the form layer. In the form with label embodiment, the patch layer is secured over the entire die cut and the entire form layer portion by a layer of repositionable, peelable adhesive, wherein the patch layer, adhesive layer and form layer portion comprise an integrated, preprinted and imageable label. In the form with card intermediate embodiment, half of the patch label is secured over the die cut and form layer portion by the adhesive layer such that the patch layer, adhesive layer and form layer portion comprise the fold-over card intermediate. In both embodiments, the adhesive layer remains on the bottom surface of the patch when the label or card intermediate is removed from the form. Upon removal from the form, the label can be attached to a substrate by the adhesive layer and the card intermediate can be folded in half to enclose the form layer portion therein. By avoiding the use of any release materials, liners, layers and coatings, the remaining form layer is completely recyclable. And by using substantially translucent material for the patch layer, the printed indicia on the form layer portions is viewable through the label and folded-over card.